

Date: Wednesday, 2/20/2008 4:24:51 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABLE GUARD
Job Number	: 37555		
Estimate Number	: 12458		
P.O. Number	:	Part Number	: D29165
This Issue	: 2/20/2008 S.O. No. :	Drawing Number	: D2916 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 27906	Material	:
Written By	:	Due Date	: 3/5/2008 Qty: 4 Um: Each
Checked & Approved By	: <u>080221</u>		
Comment	: Est Rev:A New Issue 06-06-19 JLM Est Rev:B Now water jet 06-07-14 EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MUHMWB10	UHMW 1" Black
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Comment: Qty.: 0.4200 sf(s)/Unit Total : 1.6800 sf(s)

UHMW 1" Black

batch: 107067 IB 8-2-25

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2916

Dwg Rev: B IB 8-2-25Prog Rev: B

④

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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IB 8-2-25

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1

BATCH: 1070671- Mill as per Folio FA2916-5 Rev: N/A & Dwg D2916 Rev: B

2-Deburr per dwg D2916

cm/HA 08/03/06

H:\FORMS\Quality Assurance\approved QAINCRWO RevD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DT Date: 08/03/11

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/20/2008 4:24:51 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE GUARD

Job Number: 37555

Part Number: D29165

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

9/2/08

08/03/08

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

EC

08.03.07

(4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8/3/10 (4)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

8/03/11

Job Completion



mi 2008/3/10

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	37535
Description: Cable Guard		Part Number:	D2916-5
Inspection Dwg: D2916 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

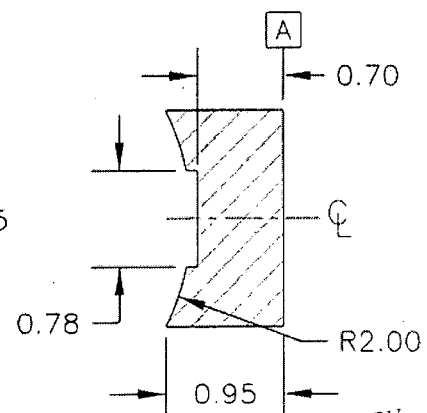
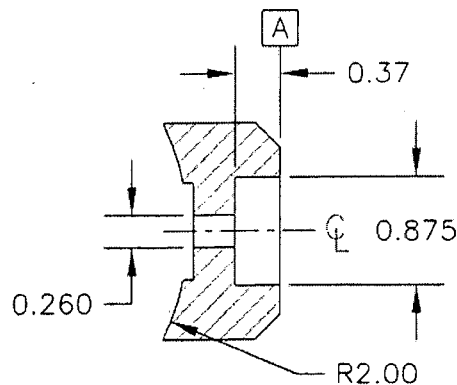
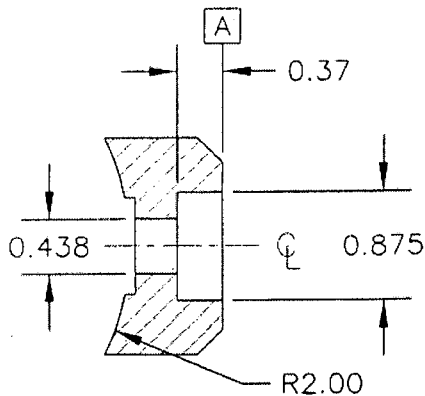
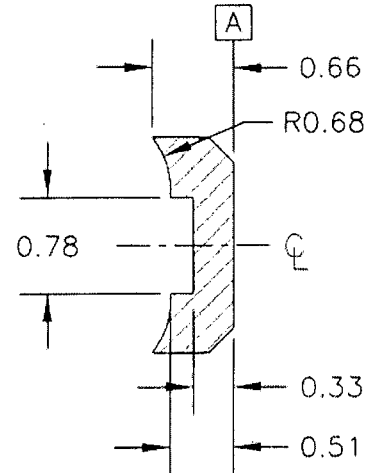
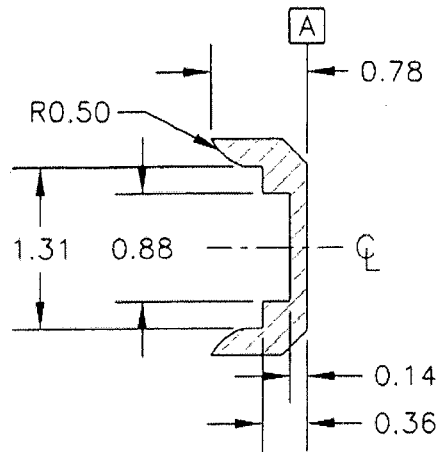
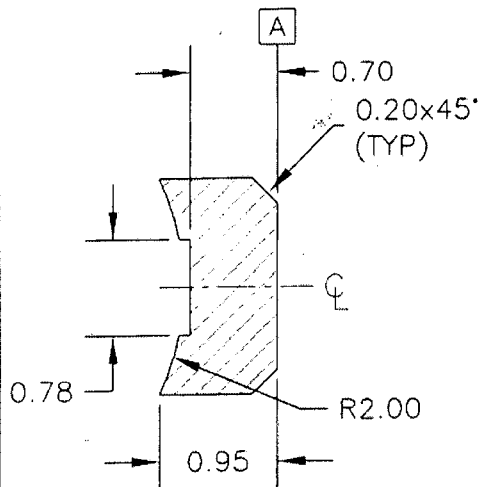
	Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	1.75	+/-0.030	1.749	*			
	32.13	+/-0.030	32.13	*			
	28.94	+/-0.030	28.94	✓			
	20.81	+/-0.030	20.81	✓			
	7.00	+/-0.030	7.00	✓			
	5.000	+/-0.010	5.000	✓			
	13.188	+/-0.010	13.188	✓			
	30.125	+/-0.010	30.125	✓			
D-D	0.37	+/-0.030	0.365	✓			
	Ø0.438	+0.005/-0.000	Ø0.438	✓			
	0.875	+/-0.010	0.873	✓			
E-E	0.37	+/-0.030	0.365	✓			
	0.875	+/-0.010	0.873	✓			
	Ø0.438	+0.005/-0.000	Ø0.438	✓			
J-J	1.44	+/-0.030	1.444	✓			
	0.063	+/-0.010	0.063	✓			

Measured by: IB/ Y.A. Fmd	Audited by:	Prototype Approval:	N/A
Date: 8-2-05	Date: 08.03.07	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.01.12	New Issue P/O D205-665-015	KJ/RF	



DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2916	REV. B SHEET 1 OF 2
DATE 00.02.24		TITLE CABLE GUARD	SCALE 1:6
A	99.09.29	NEW ISSUE	
B	00.02.24	ADD K-K FOR D2521 COMPATIBILITY	



SECTION D-D
(SCALE 2:3)

SECTION E-E
(SCALE 2:3)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37555
RELEASED
00.02.25 DS

